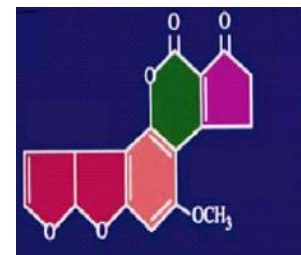




Aflatoxin Control: Experience from Poultry Industry



Prof. G. Devegowda
devegowdag@gmail.com



Poultry Industry in India is a vibrant Agribusiness
with an annual turnover of over Rs.1,00,000 crore

Poultry feed production in million tons/year



Broilers
Layers
Breeders

12.0
10.0
3.0



25.0



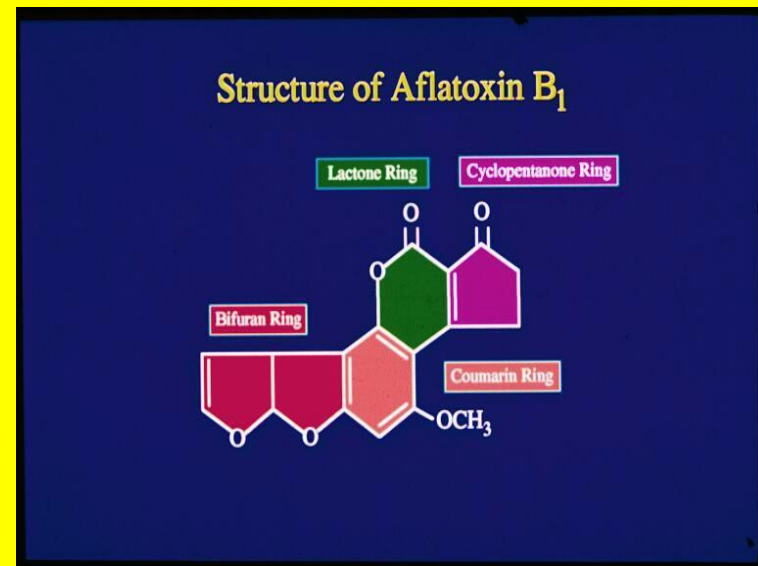
Aflatoxins B1, B2, G1,G2 are produced by

Aspergillus Flavus: **Storage Fungi**

Aspergillus Parasiticus:

*Aflatoxin B1 is the most prevalent
and toxic Aflatoxin*





Aspergillus Flavus on Rice

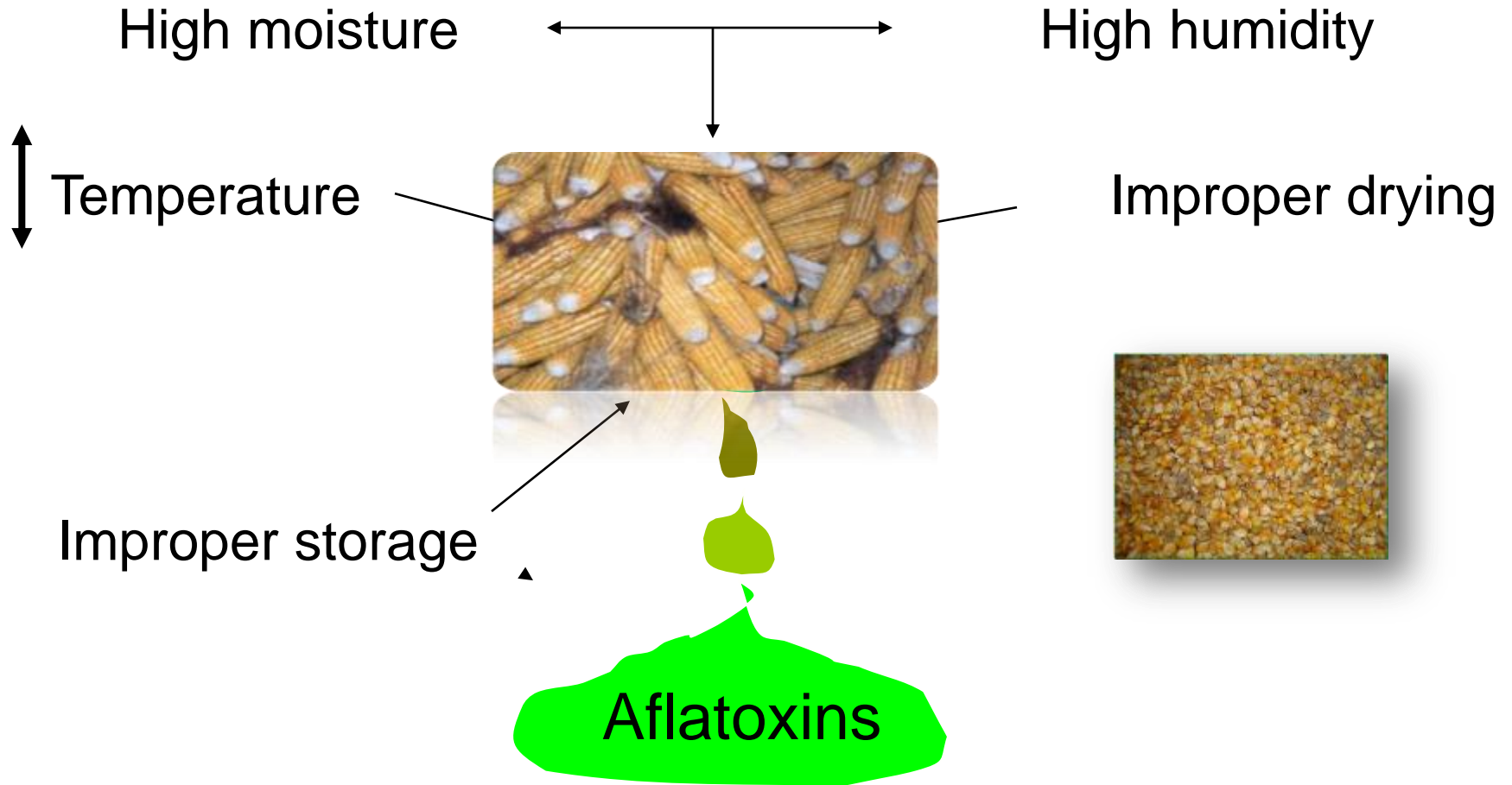
Murthy and Devegowda, 2004

Aflatoxin reference standards

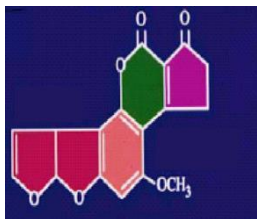


Murthy and Devegowda, 2004

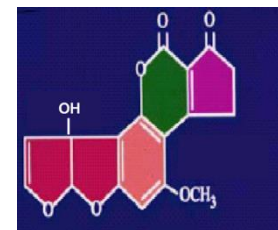
Molds and Aflatoxins Production...



Regulations for Aflatoxins for Dairy and Poultry feeds



Aflatoxin B₁



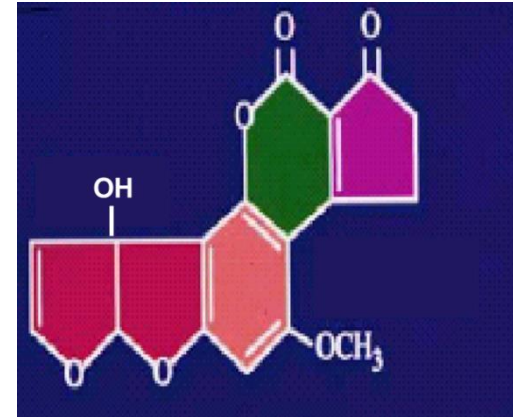
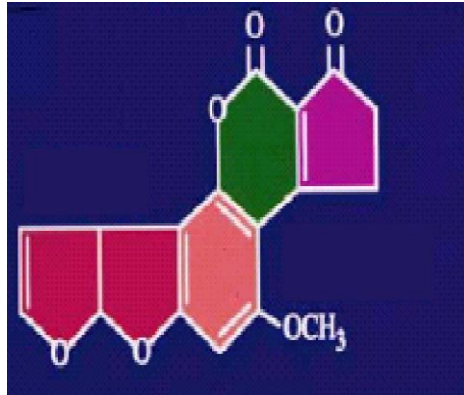
Aflatoxin M₁

Food Safety....

**Aflatoxin M₁ in
Milk and Milk Products and
in Eggs and Chicken Meat**



Aflatoxin B1 to Aflatoxin M1



- 1 to 6% of Aflatoxin B1 present in the Dairy feed is transferred to milk as Aflatoxin M₁
- 0.1 to 0.2% of Aflatoxin B1 present in Poultry feed is transferred to eggs and meat as Aflatoxin M1.

BIS Regulations for Aflatoxin B1 both in Dairy and Poultry feeds

20 mcg / kg (20ppb)

Source : BIS 2052 (2009) Compounded feeds for Cattle,

BIS 1374 (2007) Poultry feeds

U.S. FDA Regulations for Aflatoxin B1 both in Dairy and Poultry feeds

20 mcg / kg (20ppb)

Source : FDA (U.S), Ministry of Agriculture (Canada)

European regulations for Aflatoxin B1 in Feeds

$\mu\text{g} / \text{kg}$ (ppb)

Dairy Cows

5

Calves

10

Poultry

20



**If the world adopts EU standard for Aflatoxins
what will be the economic impact on Dairy
Industry and raw material exporters?**

- US and BIS 20 mcg/kg (20ppb) in Dairy feeds
- EU 5 mcg/kg (5 ppb) in Dairy feeds

Good Manufacturing Practices and Storage of Feeds

Stop Fungal growth in Feeds by good Storage Practices

Source: Life line Poultry Feeds, Karnataka



Source : Sriya Poultry Feed plant, Bengaluru



Moisture Optimization Program(MOP) to control mold growth in feeds

Contains Mold Inhibitor and Surfactant

- Optimize the moisture in the final feed to 11-11.5%
- Convert free form of moisture into bound form
- Spraying of mold inhibitor and water varies depending on raw materials moisture content

Silos for Maize Storage with Aeration: Pre-cleaned and Dried Maize is stored for 3 to 4 months



Maize pre-cleaner

- Removes dust (contains Aflatoxins)
- Removes all waste materials



Storage Conditions of grains.....

- Moisture content less than 13 %
- Avoid damaged and broken grains(susceptible for fungal growth)
- Avoid Insect damaged grains
(susceptible for fungal growth)

KARIMNAGAR FEED PLANT WITH 800 TPD







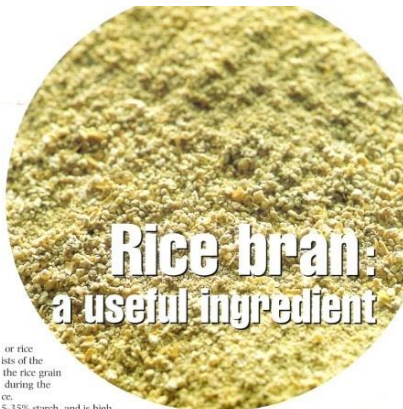
New maize having high moisture more susceptible for fungal growth

<https://en.wikipedia.org/wiki/maize>

Use it immediately and use mold inhibitors to prevent fungal growth in feeds

-
- Dilution of new maize with old maize
 - Dilution of contaminated maize with good quality maize

Good Quality Raw Materials: Energy Sources



Good Quality Raw Materials: Protein sources



-
- Avoid using Distillers dried grains (DDGS)
(It contains Aflatoxins 3 times more than the grain)
 - Avoid using Brewery waste (high level of Aflatoxins because of poor quality grains used)
 - Avoid Self mixing of feeds

The levels of Aflatoxins(ppb) in feedstuffs

	Aflatoxins		
	0 -50 ppb	50-100 ppb	
Cereals, samples	88	4	
Cereal byproducts, samples	48	8	
Oilseed meals, samples	152	8	

Source: G. Devegowda, K.L Aravind and C.K Girish

Prevention and Control of Aflatoxins

Prevention and Control

An integrated approach is needed

- Use of new technology
 - Good Agricultural Practices (GAP)
 - Good Manufacturing Practices (GMP)
- Drying in Sunlight
- Inorganic adsorbents :
 - Clay materials
- Biotechnological :
 - Organic adsorbents -Yeast cell wall, Algae

Inorganic adsorbents: Clay materials

✓ **Zeolites (1:1)** Sodium Aluminosilicates

✓ **Bentonites (2:1)**

Sodium and Calcium Bentonite (2:1)

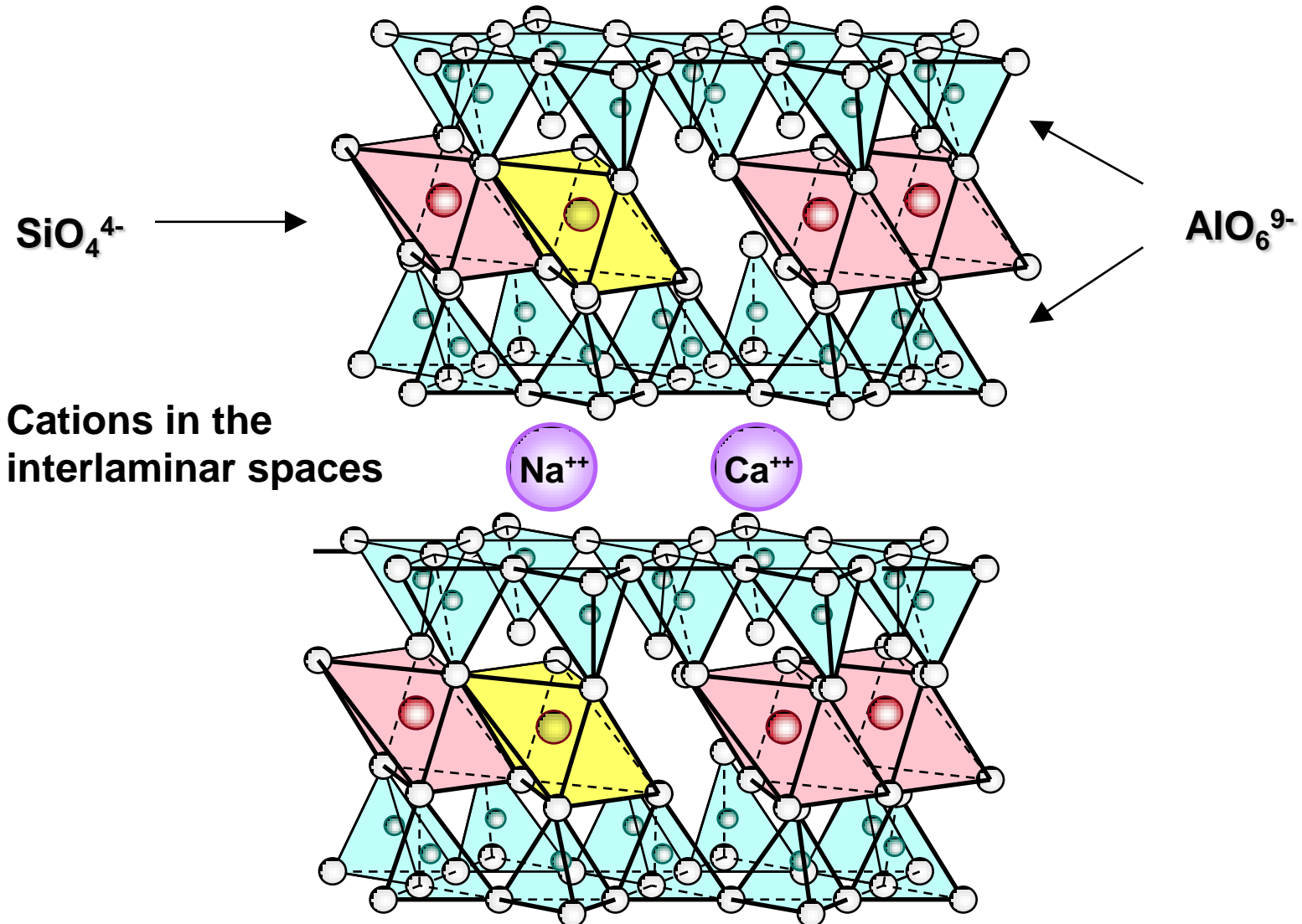
Montmorillonites (Na, Ca) x (Al, Mg) $2\text{Si}_4\text{O}_{10}$ (OH) $2.n\text{H}_2\text{O}$

Hydrated Sodium Calcium Aluminosilicates (**HSCAS**)

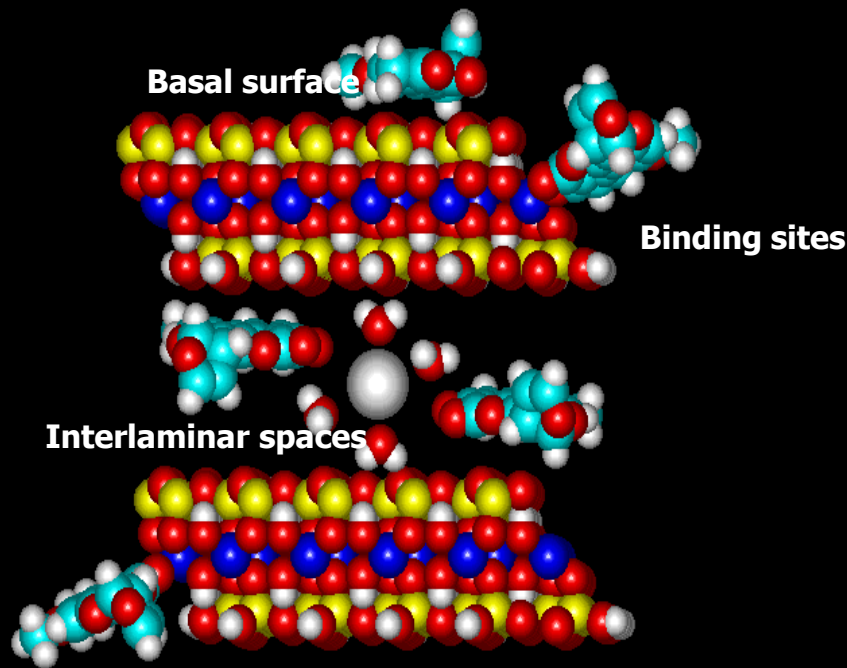


Sodium and Calcium Bentonite (2:1)

Hydrated Sodium Calcium Aluminosilicates (HSCAS)



MODE OF ADSORPTION AFLATOXINS ON HSCAS (BENTONITE) SURFACE



➤ 90% of aflatoxins are adsorbed between the interlaminar surfaces, the remainder, in the basal ends

Source: Phillips, 2010

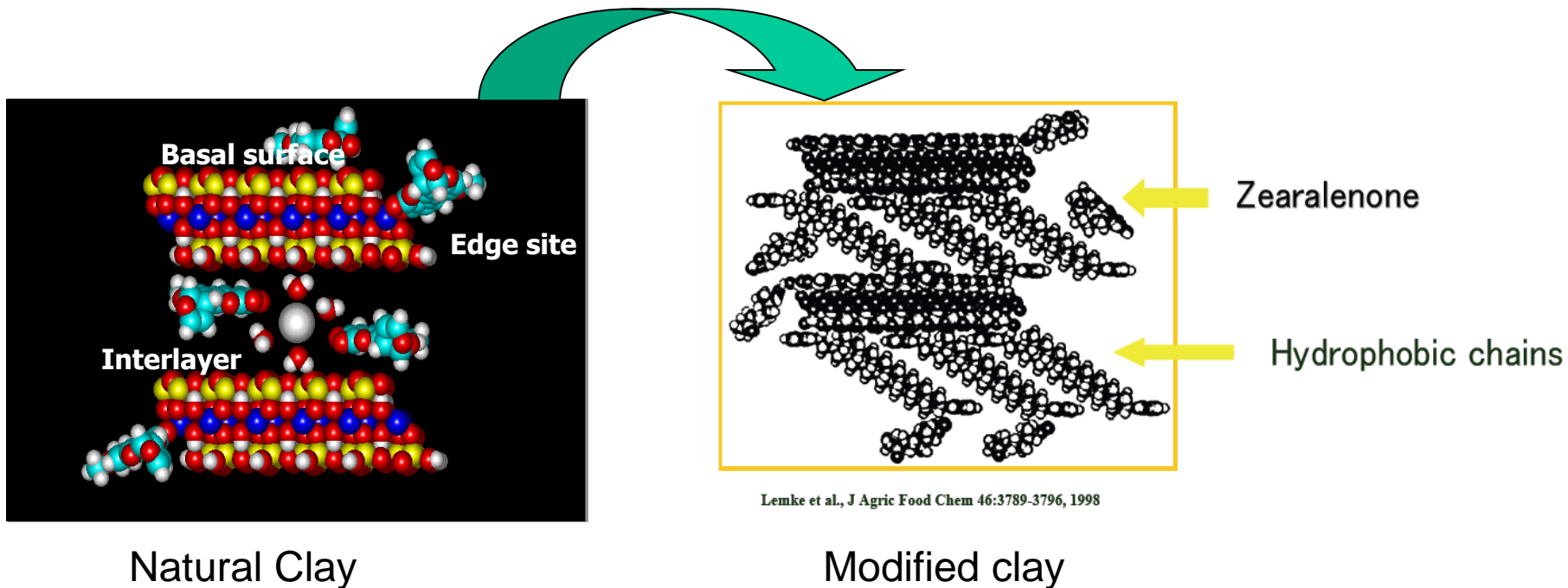
Clay Materials

- **High inclusion rates (10 to 12 kg/ton)**
- **Reduced mineral utilization: Manganese, Zinc, Copper, Phosphorous and Magnesium**
- **Reduced Vitamin utilization**
- **Contamination by Dioxins and heavy metals**



Modified Organoclay

- Modified organoclays are synthesized from the bentonite / zeolite (natural clays) through substitution of inorganic cations for organic cations (Redding et al., 2002).



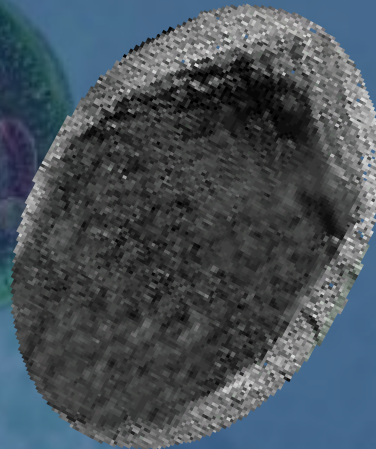
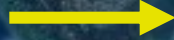
Quaternary amines

Risks to the Environment

- Due to health and environmental risks related to quaternary amines, modified clays are difficult to produce.
- Literature: The Role of Surface Interactions in the Synergizing Polymer /Clay Flame Retardant Properties Seongchan Park, Takashi Kashiwagi, Changhong Cao, Chad S. Korach, Menachem Lewin, Miriam H. Rafailovich Macromolecules Vol.: 2010, 43 (12), pp 5338-5351 DOI: 10.1021/ma100669g

Biotechnological Solutions: It's based on yeast cell wall

Yeast



Inner

Inner and Outer Cell Wall

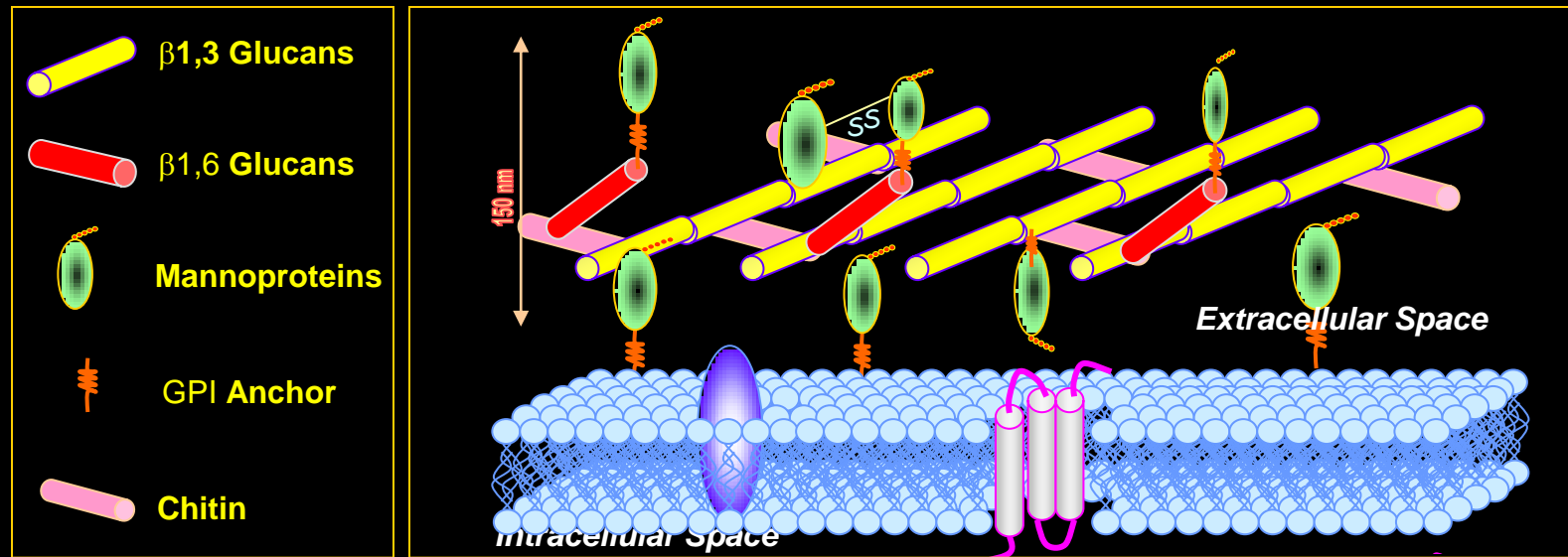
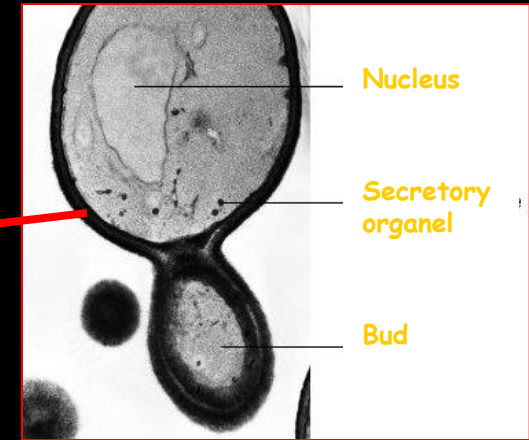
The cell wall contains
three key components

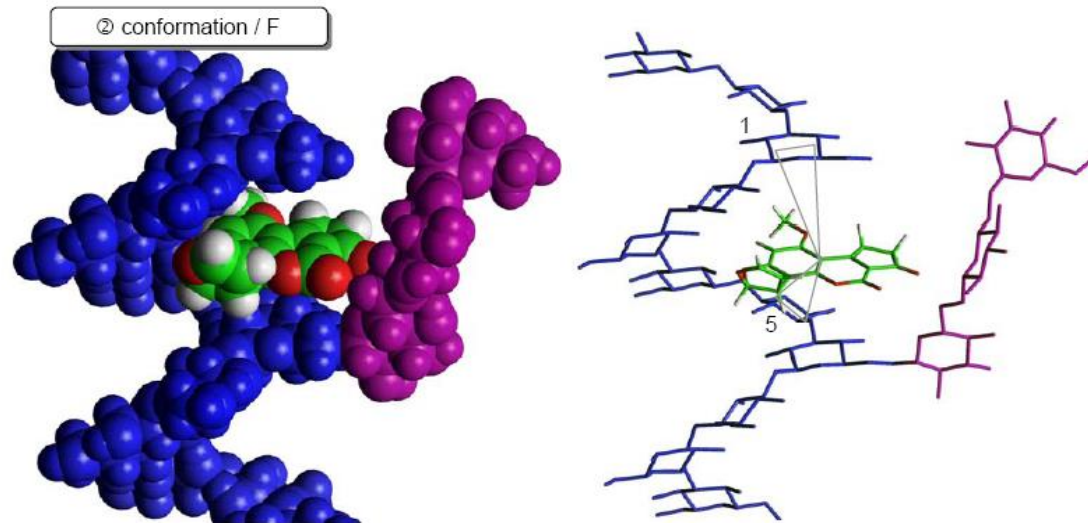
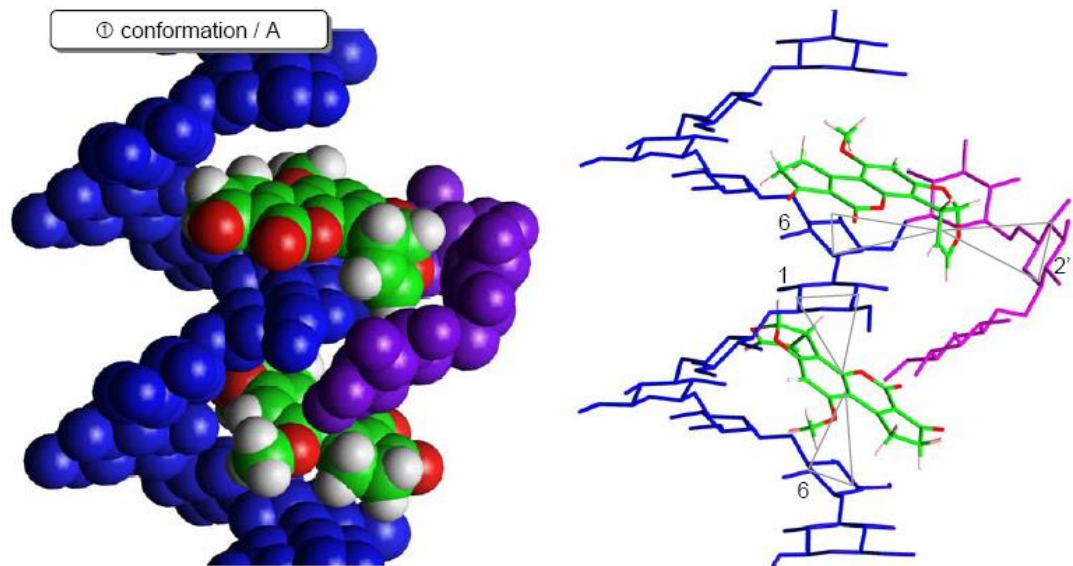
- 
- ✓ Glucan
 - ✓ Mannan
 - ✓ Chitin

Yeast cell wall



⇒ Glucans



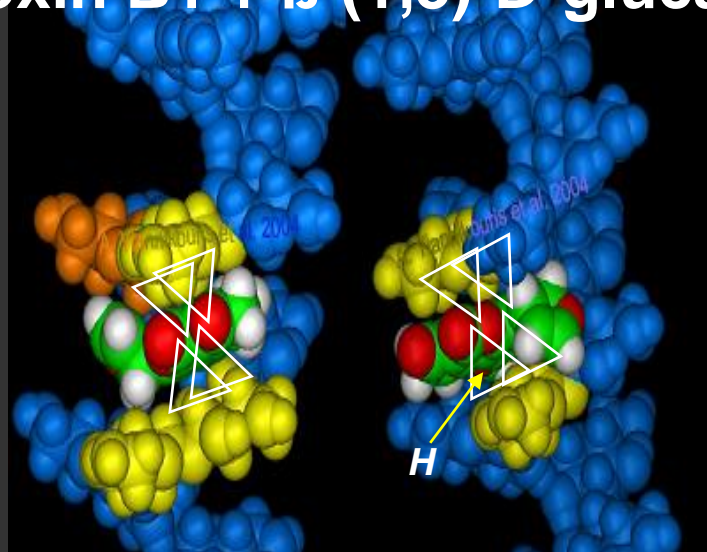


Adsorption of Aflatoxin B1 into the β -(1,3)-D-glucan chain

A. Yiannikouris et al. 2004. Biomacromolecules

β -D-glucans binding Aflatoxin B1

[Aflatoxin B1 + β -(1,3)-D-glucans]



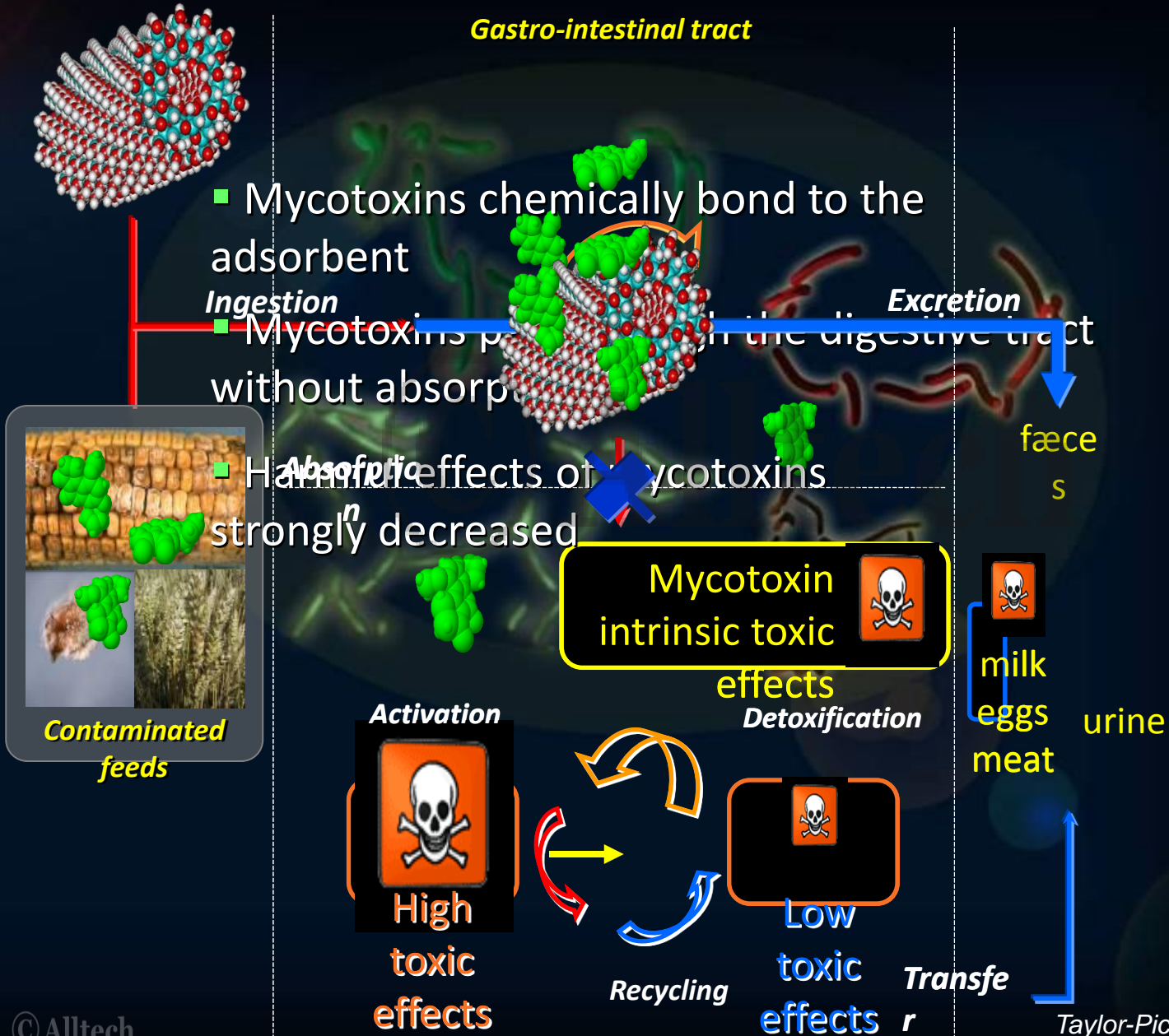
Energy (kcal/mol)		
	Aflatoxin B1	
E (Van der Waals)	- 39,3	- 38,3
E (electrostatic)	- 0,6 (0 H)	- 2,7 (1 H)
E (docking)	- 39,9	- 41,0

High geometrical similarity between AFB1 and β -(1,3)-D-glucans

Adsorbing aflatoxin : an efficient approach

MYCOSORB®

Gastro-intestinal tract



⇒ Scientific collaborations

A. Yiannikouris, UR1213, Unité de Recherches sur les Herbivores, INRA, Centre de Clermont-Theix, France.



INRA/Alltech PhD Student



Dr G Bertin PhD, Regulatory Affairs Manager, Alltech-France, Goussainville, France.

Alltech Scientific Coordinator



Dr I Canet & Dr G Jeminet PhD, Laboratoire SEESIB, UMR CNRS 6504, Clermont Ferrand, France.

NMR analyses



Dr. J François PhD, UMR-CNRS 5504, UR-INRA792, INSA, Toulouse, France.



Yeast cell wall isolation + extraction



Dr G André PhD, Unité de Biochimie Structurale, INRA-Institut Pasteur, Paris, France.

Molecular modeling



Dr X Cameleyre Ph.D., Toulouse, France.



Mycotoxin analyses



Dr A Buléon PhD & Dr B Pontoire, UR783, Laboratoire de Physico-Chimie des Macromolécules, Nantes, France.

X-ray diffraction analyses



Dr L Poughon & Pr. CG Dussap PhD Laboratoire Chimique et Biologique, Clermont-Ferrand, France.



Mathematical modeling



Dr P Galtier PhD, UR66, Laboratoire de Pharmacologie et Toxicologie, Toulouse, France.

Scientific support



Evolution of Mycosorb

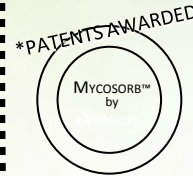
1988



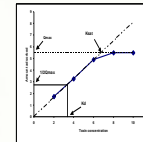
Mycosorb was created through the modifications to the glucomannan portion of the inner cell wall of yeast

1995

Mycosorb was awarded a patent by the US patent and trademark office.



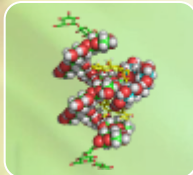
1999



Dr. Karl Dawson discovered conditions for the maximum efficacy of Mycosorb



2004



Dr. A. Yiannikouris described the physical and chemical mechanisms involved in Mycosorb mode of action.

2002



Dr. G. Devegowda showed the ability of Mycosorb to act within 30 minutes

2000



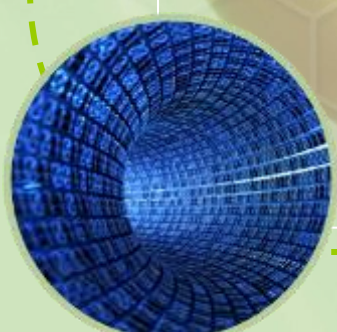
The beginning of extensive research on Mycosorb took place in the lab of Dr. T.K. Smith, Guelph

Merrill and co-workers unveiled the efficacy of Mycosorb in new circumstances

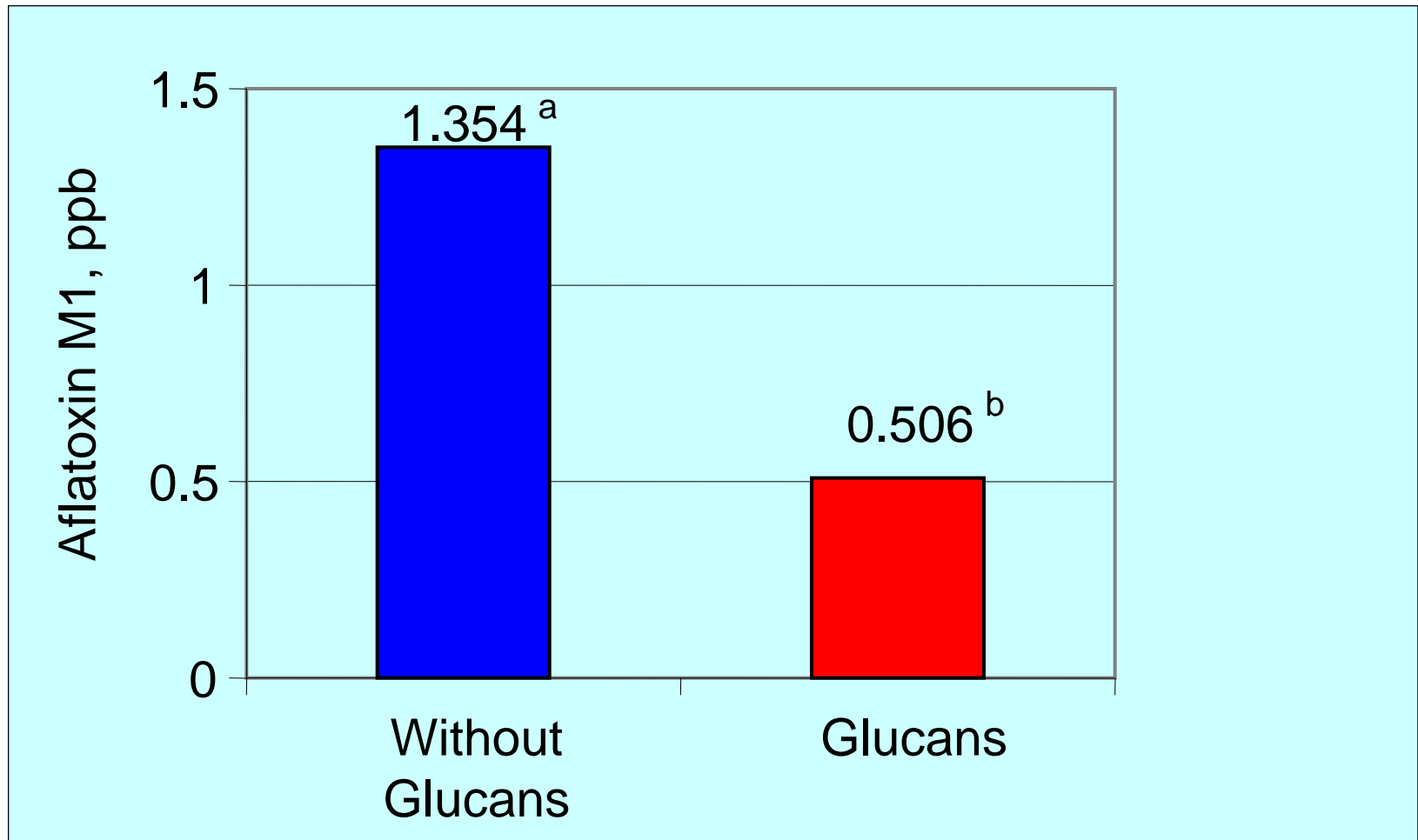
2007

Mycosorb continue to be the leading technology worldwide with 13 PhDs and more than 50 peer reviewed papers

2009



Reduction of aflatoxin M₁ in milk with Yeast Glucans



Aravind and Devegowda, 2004

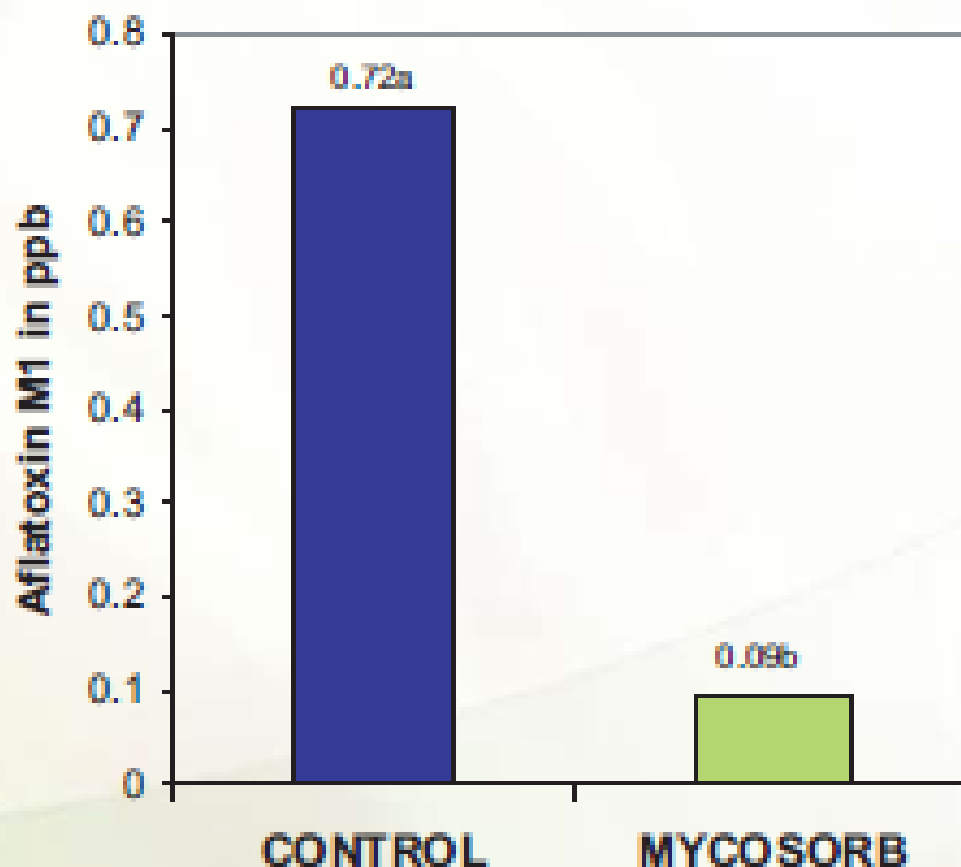
Mycosorb® modulated improvement in milk yield and reduction in milk residue of aflatoxin M₁ in dairy cows

G. Devegowda¹ and T. N. K. Murthy² and A. Ramesh²

¹University of Agricultural Sciences, Bangalore, India

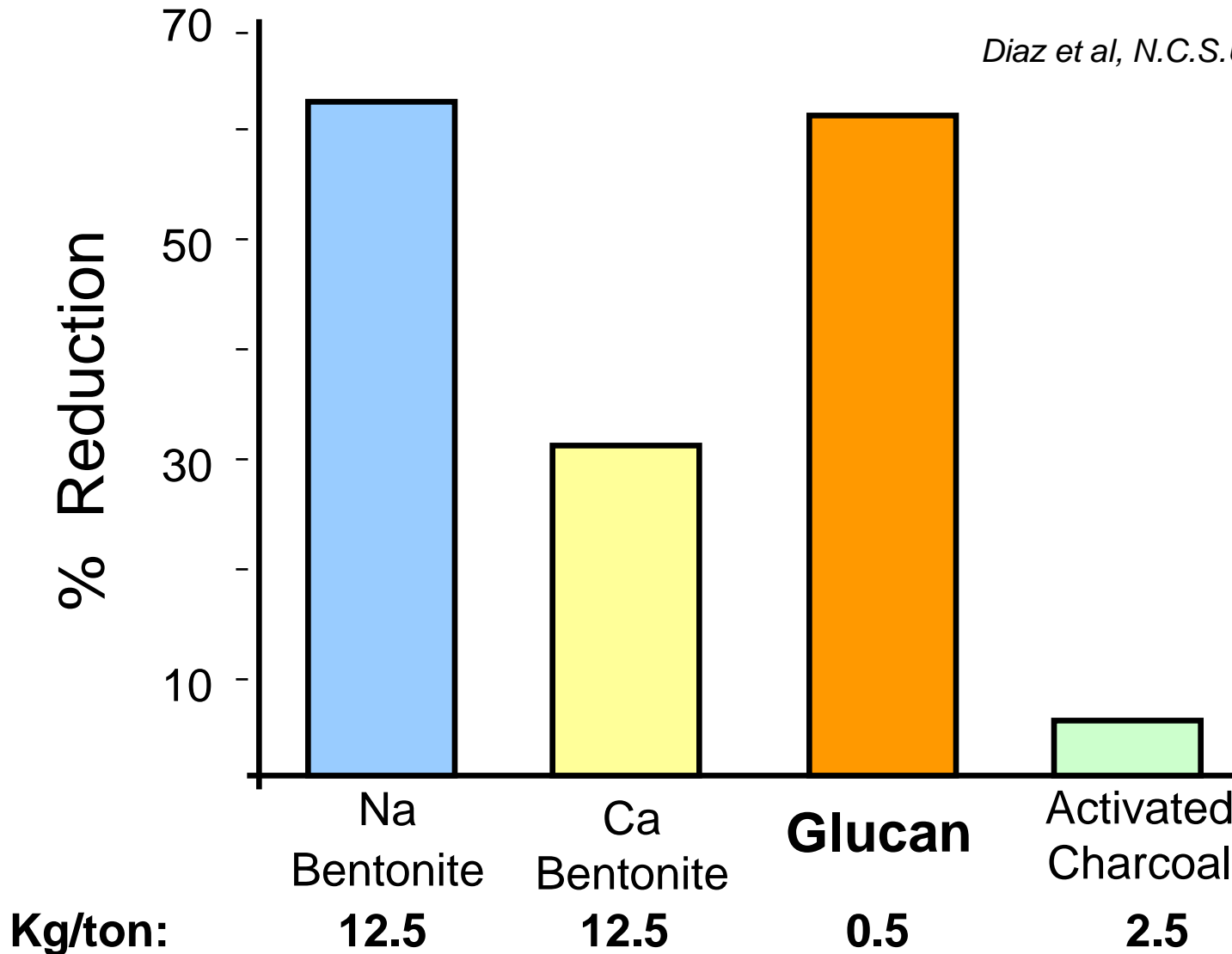
²Veterinary and Fishery sciences University, Bangalore, India

Reduction in aflatoxin M1 residues



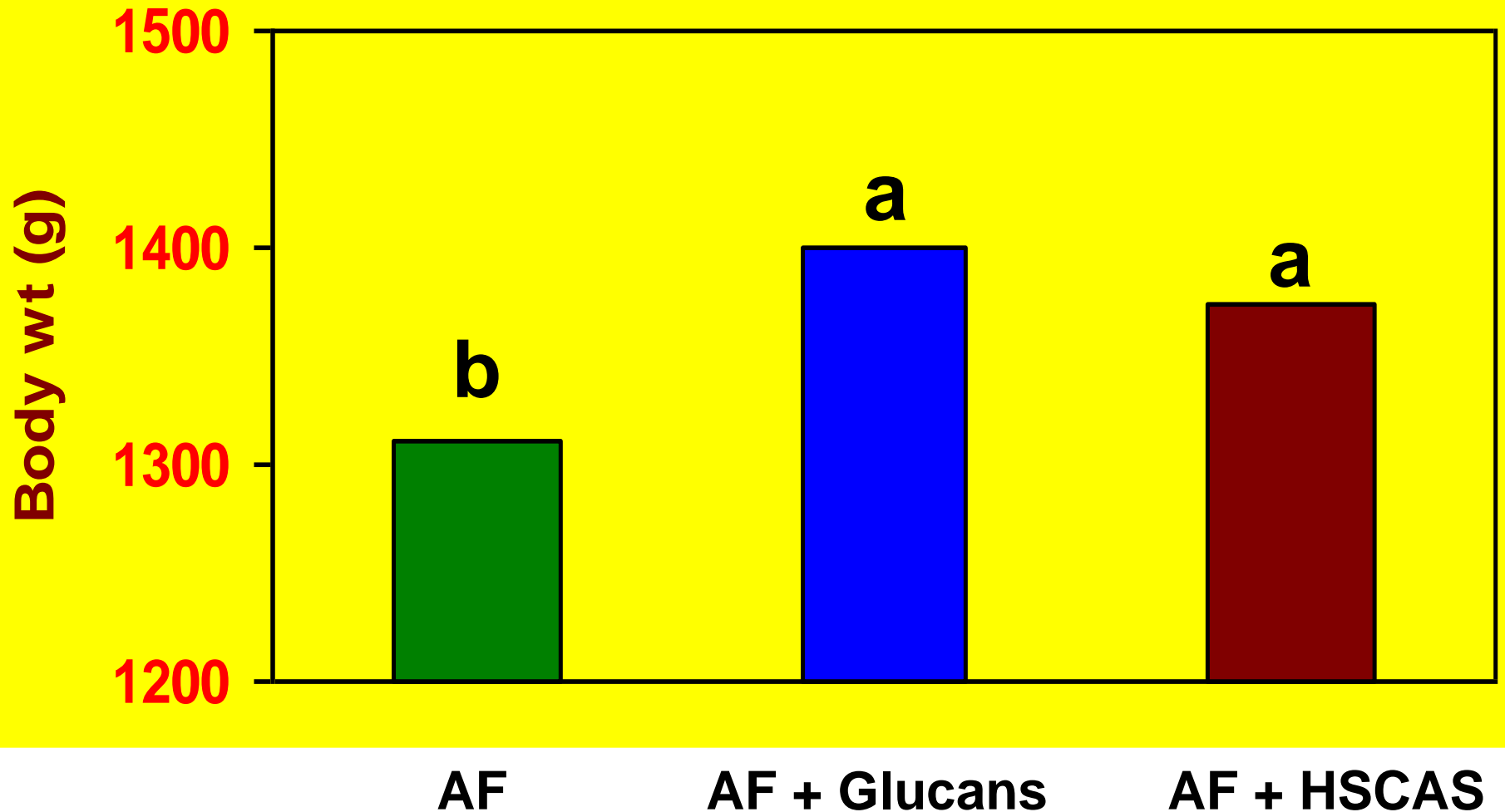
Effects of Binding Agents on Milk Aflatoxin Residues

Diaz et al, N.C.S.U., 1999



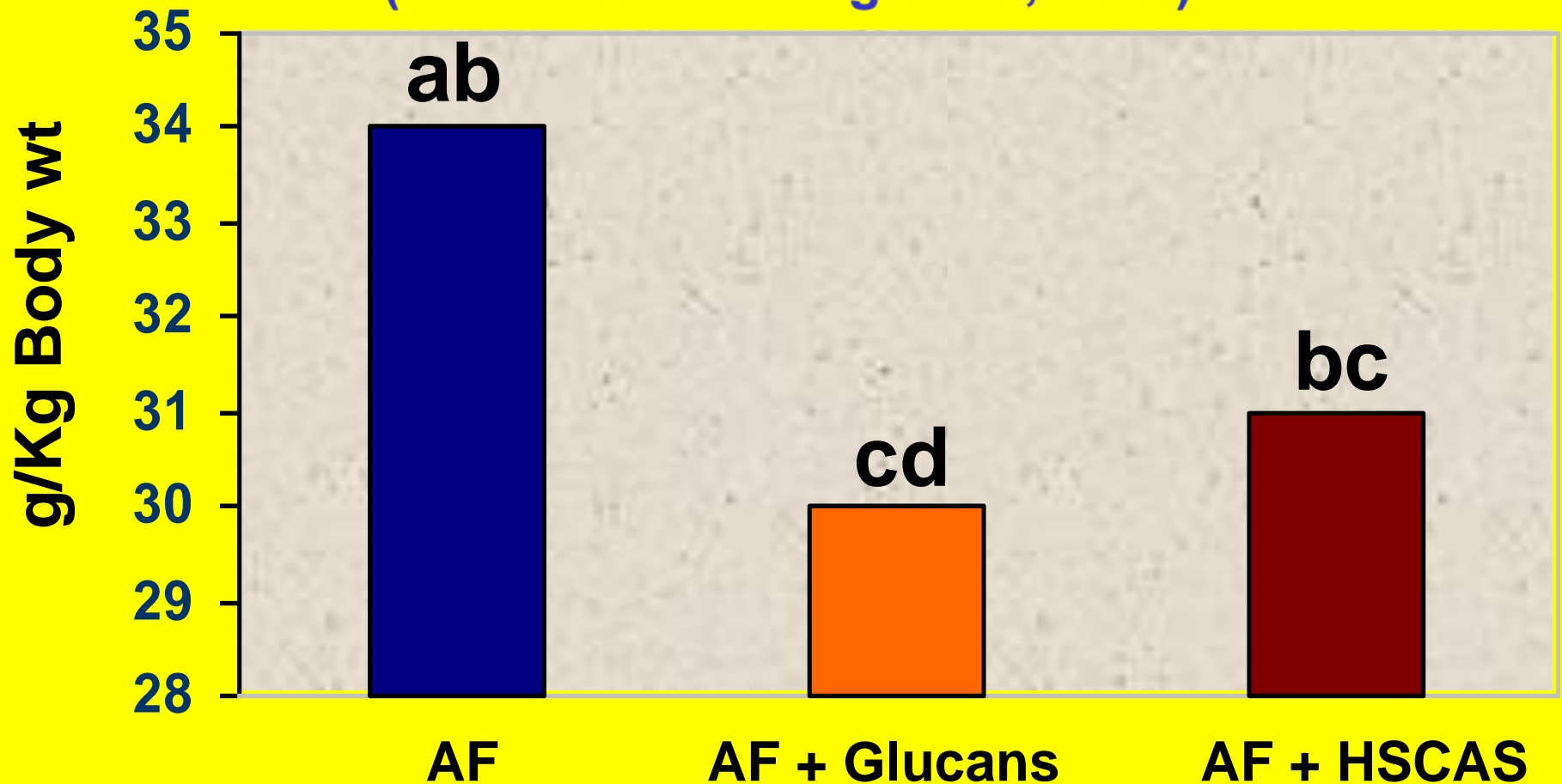
Efficacy of Glucans(1kg) and HSCAS(10kg) to alleviate the Aflatoxin toxicity in broilers on body wt

(Girish and Devegowda, 2004)

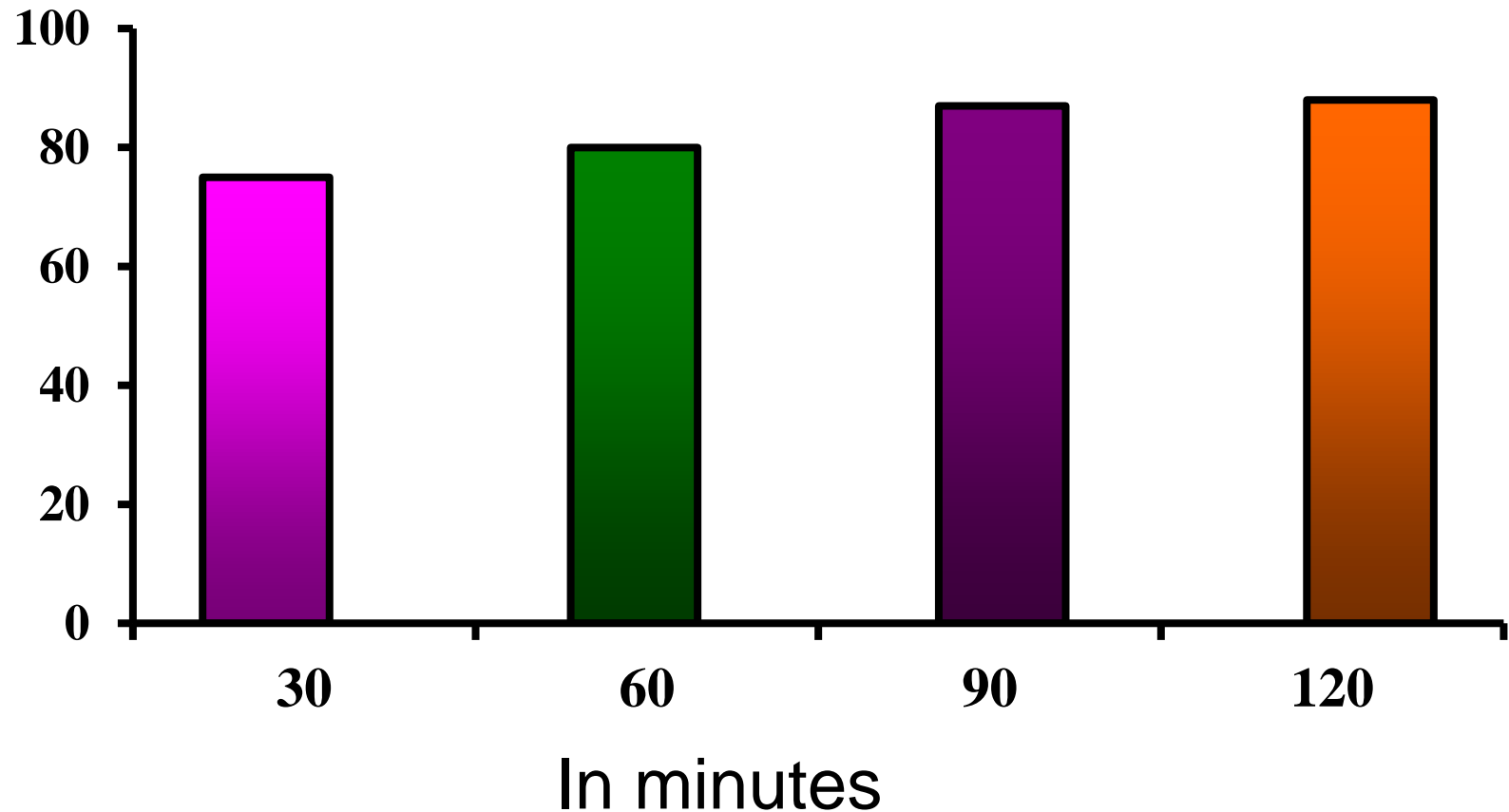


Efficacy of Glucans(1kg) and HSCAS(10kg) to alleviate the aflatoxin toxicity in broilers on liver wt

(Girish and Devegowda, 2004)



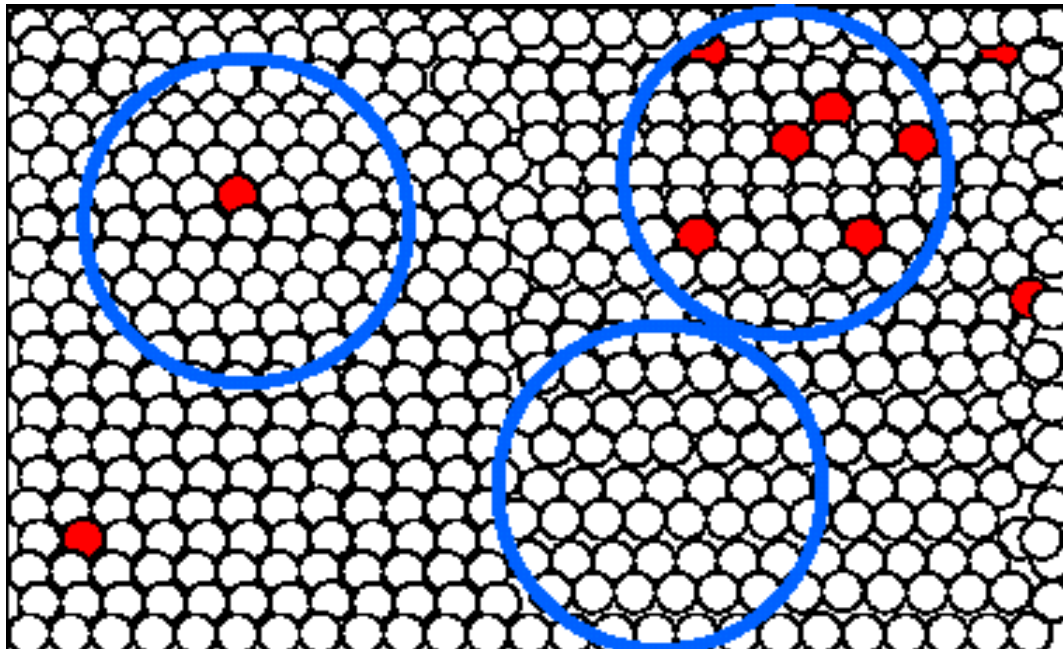
% Aflatoxin adsorbed by Glucans in broilers at different time intervals



Krishnamurthy & Devegowda, 2002

Problems with Sampling for Aflatoxins

- Mycotoxins are not evenly distributed
- Mycotoxins are present in very small amounts (ppb)



Conclusions

“Safe feed Safe Milk and eggs”

