

- Developed process for production of Bypass Protein and set up 20 plants (50 t/d).
- Standardized production process and plant for Bypass Fat supplement (6 t/d).
- Based on mineral mapping, NDDB has developed Area Specific Mineral Mixtures (ASMM) and set up 37 plants (12 t/d).
 Cold process for production of Urea Molasses
- Mineral Blocks (UMMB) has been developed and set up 20 plants (3 t/d).

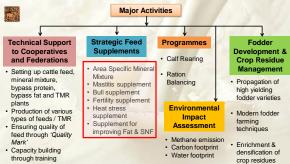
 Established 2 plants for Straw Densification and Enrichment (50 t/d).













Area Specific Mineral Mixture Mineral mapping by NDDB and ICAR Micro-Nutrients Network Programme.

 Total 20 ASMM formulations have been developed for various agro-climatic zones to address deficiencies which have direct impact on production and reproduction.



Bull supplement

- Coated vitamins, chelated minerals and amino acids based pelleted supplement.
- About 400 extra semen doses per bull per month (n=100).
- Improved sperm plasma membrane integrity and per cent intact acrosome.



GarbhaMin

- Coated vitamins and chelated minerals based bolus.
- Effective in reproductive disorders like anoestrous, repeat breeding, delayed ovulation etc.

Fertility supplement

- Chelated minerals, vitamins and omega fatty acids based supplement (under testing).
- A pilot study revealed confirmed pregnancy in 70% of the tested animals (n=168) in Odisha and Gujarat.



Fat and SNF supplement

- Milk fat and SNF important constituents that determine the milk price.
- Nutrient deficiency often results in lower milk fat and SNF, rejection of milk at DCS.
- Supplement for early lactating animals.

Parameter	Gir cows		Crossbred cows		Buffaloes	
	Ctrl.	Treat.	Ctrl.	Treat.	Ctrl.	Treat.
Milk yield (kg/d)	10.11	10.89	13.10	13.67	8.81	9.40
Milk fat (%)	4.26	4.65	3.88	4.24	7.09	7.37
SNF (%)	8.61	8.79	8.54	8.69	9.07	9.23
Return over feed cost (Rs/d/ animal)	139	157	148	162	204	229
Extra net income (Rs/d/ animal)		18		14		25

Mastitis supplement

- Sub-clinical mastitis (SCM) 30-40 times more prevalent that clinical mastitis.
- Minerals (Zn, Cu, Cr, I) and vitamins (A, E) essential for immunity & preventing SCM.
- Supplement (-30 to calving).
- Tested in more than 300 animals at various locations, having history of SCM.
- Incidence of SCM in Control (80%) vs. Treatment (21%).

(Bhanderi and Garg, 2012; Bhanderi et al., 2015)



Heat Stress supplement

 THI >72 units results in reduced feed intake (5-20%), drop in milk yield (10-30%), panting and increased body temperature. Affects fertility (ovarian function, GF, CL, CR & prolong NEB).

Estimated economic loss > Rs 5000.

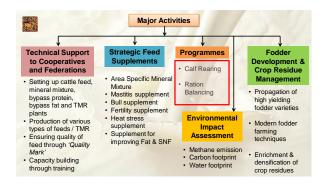
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Parameter	Crossbred cows			
Parameter	Ctrl.	Treat.		
Initial milk yield (kg/d)	19.10	19.00		
Milk yield_90 d (kg/d)	16.58ª	18.33 ^b		
Milk fat (%)	3.70a	3.96 ^b		
SNF (%)	8.54a	8.63b		
Return over feed cost (Rs/d/ animal)	201ª	221 ^b		
Extra net income (Rs/d/				

Urea Molasses Mineral Block (UMMB)

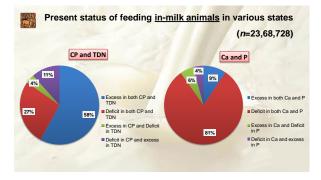
- Crop residues based rations deficient in Nitrogen, energy and minerals.
- UMMB stimulates rumen fermentation and microbial N synthesis, leading to improvement in milk yield.
- Developed process and plant for production of UMMB by modified cold process.

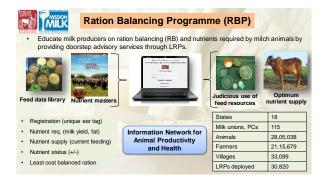


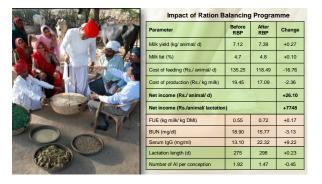


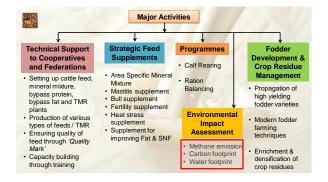


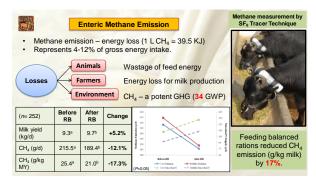


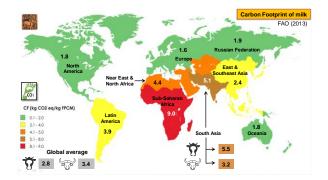


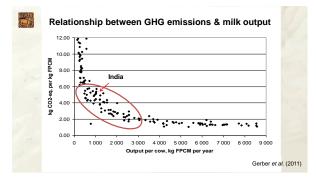


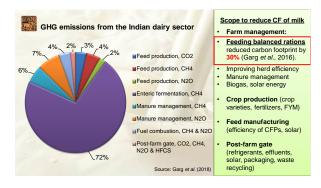


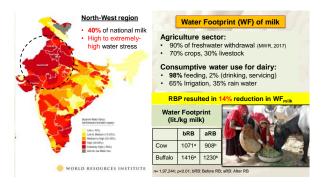


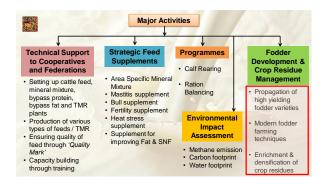






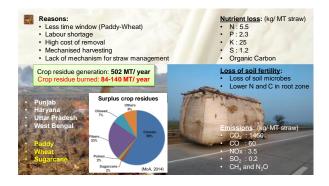
















- Provide uniform and nutritionally complete feed, less variation in milk fat and SNF.
- Discourage selective feeding by animals, reduce wastage of feed.
- Help to maintain optimum rumen pH, fewer digestive upsets.
- · Effective way of feeding balanced rations in different stages of lactation.
- · Promising technology to abridge the gap of perennial shortage of fodder.

Balanced Total Mixed Rations for improving profitability of dairy farming

	Early lactation (31 to 90 d)	Mid lactation (91 to 180 d)	Late lactation (181 to 305 d)	Per lacta basis, va in Rs.
Concentrate: Roughage	45:55	40:60	30:70	_
TMR pellets (DM kg/d)	10	9	8	Feeding
Green fodder (DM kg/d)	4	4	4	Income f
Total DM (kg/d)	14	13	12	milk*
TMR: Grains (%)	25	20	15	Net incor
TMR: Oilseed meals (%)	25	20	15	14et IIICOI
TMR: Straw (%)	35	45	55	Change i
TMR: Bypass fat (g/d)	100		-	(Rs 30/d
TMR: Minerals and Vitamins	ASMM, Vit.	ASMM, Vit.	ASMM, Vit.	Lactation

Per lactation basis, values in Rs.	Traditional feeding	TMR feeding	
Feeding cost	53,100	54,300	
Income from milk*	70,000	80,500	
Net income	16,900	26,200	
Change in net in (Rs 30/d)	9300		
Lactation yield	+15% (300 kg)		

orice @ Rs. 30/kg

Take Home Message

- Ration balancing should be considered as an immediate and most practical strategy for improving profitability of farmers and productivity of dairy animals in an environmentally sustainable manner.
- Strategic feed supplements can help to address reproductive disorders, improve quality of milk and thereby income of smallholder farmers in India.
- Scientific fodder production, conservation of green fodder and crop residue densification/ TMR are the promising technologies to abridge the gap between demand and availability of fodder in the country.

