



NDDB

Flow Chart

Can Reception

Document No.

NDDB/FC/01

Date of Issue

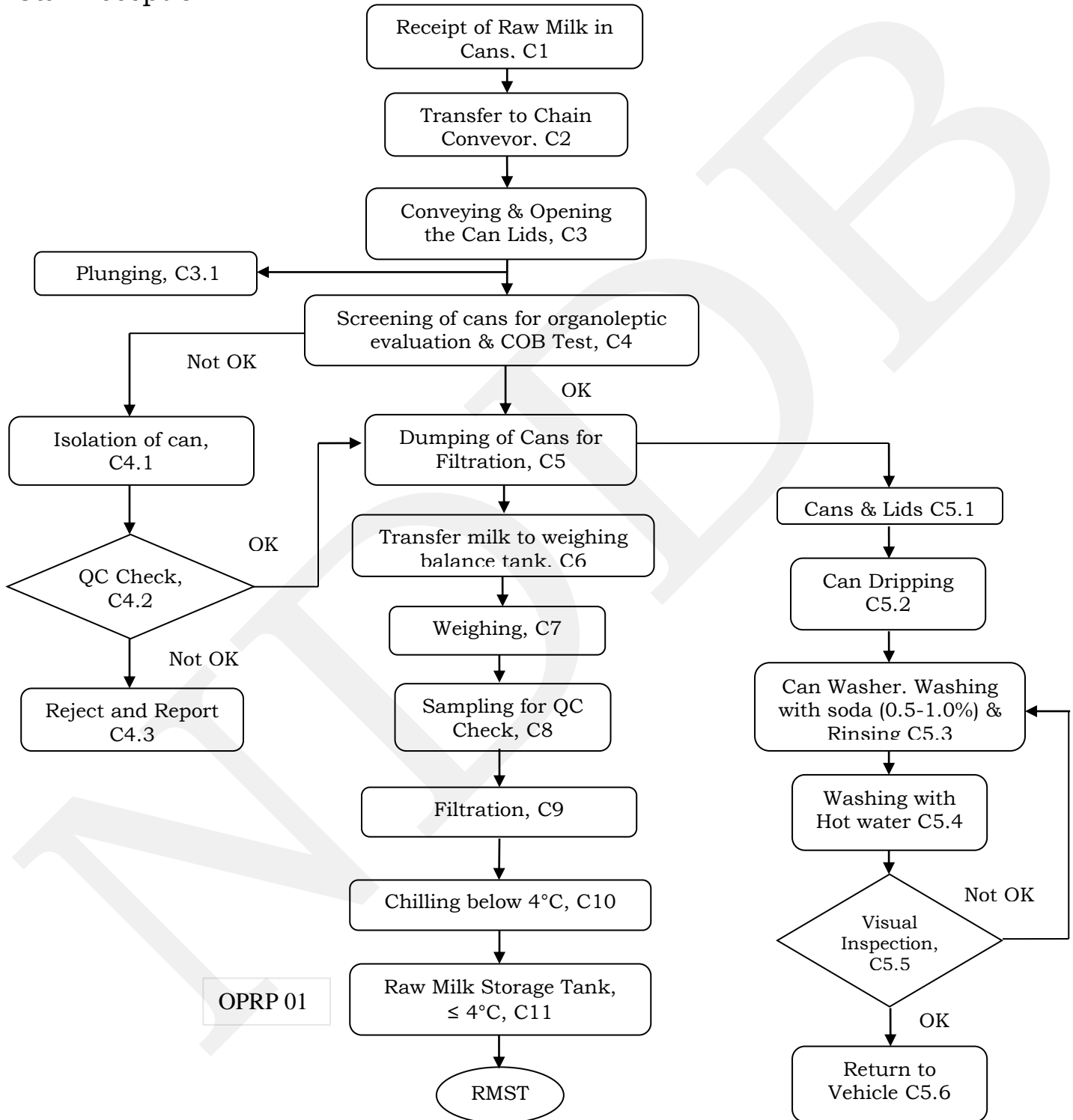
Version

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Can Reception



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Work instruction			

1. Receiving of raw milk in cans.
2. Cans are shifted/placed over the chain conveyers.
3. While cans are moving the lids of the cans are loosened up and opened. After lids are opened using a can plunger the milk is mixed well.
4. Sample is drawn and organoleptic test is under taken and if found doubtful the can is segregated and COB test is performed. If COB test is positive (+ve) or recorded for any off odours/visual signs that particular can is rejected and keen inspection is carried out for the particular batch.
5. After screening for organoleptic test, the passed cans are proceed for dumping and filtration. The suspected cans are isolated subjected for QC check. If found not ok it is reported and rejected.
6. After filtration with muslin-nylon cloth it is then transferred to the weighing tank..
7. Milk is weighed and recorded.
8. While the milk is in the weighing tank, a composite sample for the batch (society) is drawn for further examination in Quality Control division.
9. Milk pass through filters to ensure free from any extraneous matter.
10. Raw milk is chilled below 4⁰C.
11. The raw chilled milk is now stored in storage tank and maintained ≤ 4⁰C and held until furthered processed.
12. Empty cans are properly washed through can washer with soda and hot water. Visual inspection is done for cleanliness before returning it back to vehicle.